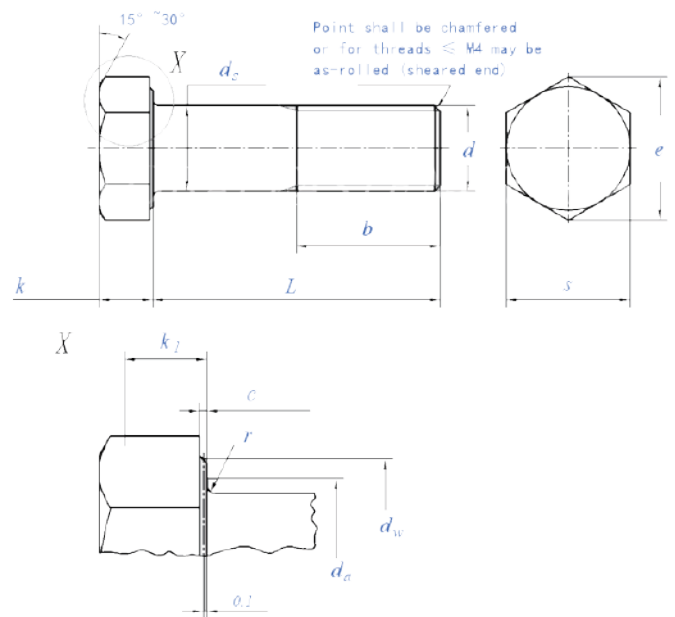


DIN931

六角头粗杆半牙螺栓DIN931



Thread Size	P	b			c		da	ds			dw		e		k					k1	r	s			thread length b
	pitch	L≤125	125<L≤200	L>200	min	max	max	basic	class A min	class B min	class A min	class B min	class A min	class B min	basic	class A min	class A max	class B min	class B max	min	min	basic	class A min	class B min	-
M1.6	0.35	9	-	-	0.1	0.25	2	1.6	1.46	-	2.4	-	3.41	-	1.1	0.98	1.22	-	-	0.7	0.1	3.2	3.02	-	-
M2	0.4	10	-	-	0.1	0.25	2.6	2	1.86	-	3.2	-	4.32	-	1.4	1.28	1.52	-	-	0.9	0.1	4	3.82	-	-
M2.5	0.45	11	-	-	0.1	0.25	3.1	2.5	2.36	-	4.1	-	5.45	-	1.7	1.58	1.82	-	-	1.1	0.1	5	4.82	-	-
M3	0.5	12	-	-	0.15	0.4	3.6	3	2.86	-	4.6	-	6.01	-	2	1.88	2.12	-	-	1.3	0.1	5.5	5.32	-	-
(M3.5)	0.6	13	-	-	0.15	0.4	4.1	3.5	3.32	-	5.1	-	6.58	-	2.4	2.28	2.52	-	-	1.6	0.1	6	5.82	-	-
M4	0.7	14	-	-	0.15	0.4	4.7	4	3.82	-	5.9	-	7.66	-	2.8	2.68	2.92	-	-	1.9	0.2	7	6.78	-	-
M5	0.8	16	22	-	0.15	0.5	5.7	5	4.82	-	6.9	-	8.79	-	3.5	3.35	3.65	-	-	2.28	0.2	8	7.78	-	-
M6	1	18	24	-	0.15	0.5	6.8	6	5.82	-	8.9	-	11.05	-	4	3.85	4.15	-	-	2.63	0.25	10	10	9.78	-
(M7)	1	20	26	-	0.15	0.5	7.8	7	6.78	-	9.8	-	12.12	-	4.8	4.65	4.95	-	-	3.19	0.25	11	10.73	-	-
M8	1.25	22	28	-	0.15	0.6	9.2	8	7.78	-	11.6	-	14.38	-	5.3	5.15	5.45	-	-	3.54	0.4	13	12.73	-	-
M10	1.5	26	32	45	0.15	0.6	11.2	10	9.78	-	15.6	-	18.9	-	6.4	6.22	6.58	-	-	4.28	0.4	17	16.73	-	-
M12	1.75	30	36	49	0.15	0.6	13.7	12	11.73	-	17.4	-	21.1	-	7.5	7.32	7.68	-	-	5.05	0.6	19	18.67	-	-
(M14)	2	34	40	53	0.15	0.6	15.7	14	13.73	-	20.5	-	24.49	-	8.8	8.62	8.98	-	-	5.96	0.6	22	21.67	-	-
M16	2	38	44	57	0.2	0.8	17.7	16	15.73	15.57	22.5	22	26.75	26.17	10	9.82	10.18	9.71	10.29	6.8	0.6	24	23.67	23.16	-
(M18)	2.5	42	48	61	0.2	0.8	20.2	18	17.73	17.57	25.3	24.8	30.14	29.56	11.5	11.28	11.72	11.15	11.85	7.8	0.6	27	26.67	26.16	-
M20	2.5	46	52	65	0.2	0.8	22.4	20	19.67	19.48	28.2	27.7	33.53	32.95	12.5	12.28	12.72	12.15	12.85	8.5	0.8	30	29.67	29.16	-
(M22)	2.5	50	56	69	0.2	0.8	24.4	22	21.67	21.48	30	29.5	35.72	35.03	14	13.78	14.22	13.65	14.35	9.6	0.8	32	31.61	31	-
M24	3	54	60	73	0.2	0.8	26.4	24	23.67	23.48	33.6	33.2	39.98	39.55	15	14.78	15.22	14.65	15.35	10.3	0.8	36	35.38	35	-
(M27)	3	60	66	79	0.2	0.8	30.4	27	-	26.48	-	38	-	45.2	17	-	-	16.65	17.35	11.7	1	41	-	40	-
M30	3.5	66	72	85	0.2	0.8	33.4	30	-	29.48	-	42.7	-	50.85	18.7	-	-	18.28	19.12	12.8	1	46	-	45	-
(M33)	3.5	72	78	91	0.2	0.8	36.4	33	-	32.38	-	46.6	-	55.37	21	-	-	20.58	21.42	14.4	1	50	-	49	-
M36	4	78	84	97	0.2	0.8	39.4	36	-	35.38	-	51.1	-	60.79	22.5	-	-	22.08	22.92	15.5	1	55	-	53.8	-
(M39)	4	84	90	103	0.3	1	42.4	39	-	38.38	-	55.9	-	66.44	25	-	-	24.58	25.42	17.2	1	60	-	58.8	-